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## Deoxyiminoalditols from Aldonolactones. III. Preparation of 1,4-Dideoxy-1,4-imino-L-gulitol. - Evaluation of 1,4-Dideoxy-1,4-iminohexitols as Glycosidase Inhibitors

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Abstract: 2,6-Dibromo-2,6-dideoxy-D-altrono-1,4-lactone (1) was converted into a mixture of 2,3-anhydro-6-bromo-6-deoxy-D-allono-1,4- (7) and -1,5-lactone (8), which by treatment with aqueous NH<sub>3</sub> (25%) gave 3,6-dideoxy-3,6imino-D-gluconic acid (9). Convertion into the 1,4-lactone 10 followed by reduction with NaBH<sub>4</sub> gave 1,4-dideoxy-1,4-imino-L-gulitol (11). - Reduction of the dibromolactone 1 gave 2,6-dibromo-2,6-dideoxy-D-altritol (1,5-dibromo-1,5-dideoxy-D-taltitol) (2) which was unstable since it was readily transformed into 3,6-anhydro-2-bromo-2-deoxy-Daltritol (3). Treatment of either 2 or 3 with aqueous NH<sub>3</sub> (25%) gave 1-amino-1-deoxy-3,6-anhydro-D-allitol (6). -The reaction of the bromo compounds with aqueous NH<sub>3</sub> were followed by  $^{13}$ C NMR spectroscopy. - Evaluation of nine 1,4-dideoxy-1,4-iminohexitols with D- and L- *allo*, *talo*-, *galacto-*, *ido-* and with L-gulo-configurations as glycosidase inhibitors is reported.

The access to a variety of compounds which may act as glycosidase inhibitors is of importance in for example the study of diabetes, cancer and viral diseases.<sup>1</sup> It has been shown that 1,4-dideoxy-1,4-iminohexitols<sup>2,3</sup> and -pentitols<sup>3</sup> inhibit the hydrolysis of glycopyranosidic linkages and such types of compounds are thus of interest in the above mentioned context. Since we have found a convenient two-step procedure for converting 2,6-dibromo-2,6-dideoxy-hexonolactones into crystalline 1,4-dideoxy-1,4-iminohexitols using cheap reagents in aqueous media,<sup>4,5</sup> we wanted to extend our investigations to 2,6-dibromo-2,6-dideoxy-Daltronolactone.<sup>6</sup> Our method involved reduction of the dibromohexonolactone with NaBH<sub>4</sub> in water to give the corresponding 2,6-(1,5) dibromoalditol, which then by treatment with aqueous NH<sub>3</sub> (25%) yielded the 1,4iminohexitol as the only product.<sup>4,5</sup> Using this strategy, the dibromoaltronolactone 1 was treated with NaBH<sub>4</sub> in water to give 2,6-dibromo-2,6-dideoxy-D-altritol (1,5-dibromo-1,5-dideoxy-D-taltitol) (2) contaminated with *ca*. 10% of an anhydride, presumably the 3,6-anhydro-2-bromo-2-deoxy-D-altritol (3), since a <sup>13</sup>C NMR spectrum showed a secondary bromide ( $\delta$  57.8, C-2) as well as a 5-membered ring ( $\delta$  80.6, C-3 and  $\delta$  64.6, C-6). Crystallization from EtOH at -78°C gave pure 2. This was, however, not stable, since it was slowly converted into the anhydride 3.

Because 2 was not stable on storage, we treated the crude, freshly prepared 2,6-dibromoaltritol 2 with aqueous NH<sub>3</sub>. Monitoring the reaction by <sup>13</sup>C NMR spectroscopy revealed that the 3,6-anhydride 3 was formed rapidly (see Table). Traces of the intermediate 5,6-epoxide 4 were observed ( $\delta$  44.3, C-6,  $\delta$  53.9, C-5), and within 1 h only 3 was present. After 20 h 3 was present together with the 1-amino compound 6 in about

equal amounts. The reaction took 3 days to go to completion. During this time up to *ca.* 10% of the intermediate epoxide 5 ( $\delta$  49.0, C-1,  $\delta$  61.1, C-2) was observed. In all spectra *ca.* 10% of an 2,5-anhydride was present, since it was formed from 2 in a parallel reaction to the formation of the 3,6-anhydride 3. The 1-amino-1-deoxy-3,6-anhydro-D-allitol (6) was isolated as the crystalline hydrochloride 6a.





The formation of a 3,6-anhydride instead of a 5,6-epoxide under basic conditions has not been observed in the reactions of other isomeric 2,6-dibromo-2,6-dideoxy-hexitols with NH<sub>3</sub>.<sup>4,5</sup> Since the dibromoaltritol 2 did not give pyrrolidine derivatives when treated with NH<sub>3</sub>, we investigated the similar reaction starting with the dibromoaltronolactone 1. Previously,<sup>4</sup> we have shown that the reaction of the 2,6-dibromo-2,6-dideoxyhexono-1,4-lactone with *manno*-configuration gave a pyrrolidine when treated with aqueous NH<sub>3</sub>, while the corresponding lactone with *gluco*-configuration gave in addition an 2,5-anhydride (*ca*. 25%). When 1 was treated with aqueous NH<sub>3</sub> a complex mixture was obtained, in which anhydrides were recognized from the <sup>13</sup>C NMR spectrum. Since the OH-3 was probably involved in the anhydride formation, this group was blocked as a 2,3-epoxide prior to the NH<sub>3</sub>-treatment. Thus, when 1 was treated with KF in acetone following our previously described method,<sup>7</sup> the 2,3-anhydro-6-bromo-6-deoxy-D-allonolactone was obtained as a mixture of the 1,4-(7) and the 1,5-lactone (8). This product was treated directly with aqueous NH<sub>3</sub> to give 3,6-dideoxy3,6-imino-D-gluconic acid (9) as the only product. After treatment with ion exchange resin, 9 was obtained as a crystalline residue (79%). Esters<sup>4</sup> or lactones<sup>8</sup> of carboxylic acids having an electron withdrawing group in the  $\alpha$ -position can be reduced to an alcohol function using NaBH<sub>4</sub>. Since we have observed that 9 easily formed a 1,4-lactone, it was coconcentrated with aqueous HCl to give the crystalline lactone 10. Treatment of 10 with NaBH<sub>4</sub> in water buffered with AcOH<sup>8</sup> gave 1,4-dideoxy-1,4-imino-L-gulitol (11). Besides, some of the acid 9 was formed due to opening of the lactone prior to reduction. Work up by treatment with ion exchange resin (H<sup>+</sup>) gave the iminohexitol 11 as the crystalline hydrochloride (38%). This compound has been synthesized previously in seven steps from D-glucose.<sup>9</sup>



The reaction of the epoxylactones 7 and 8 with  $NH_3$  was monitored by  ${}^{13}C$  NMR spectroscopy (Scheme 3 and Table). The initial step was opening of the lactones to give the 6-bromo-epoxy-amide 12 which readily formed the diepoxy-amide 13, observed as the major product after 5 min. After 20 min 13 was present together with the pyrrolidine amide 15 (3:2) and after 2 h the ring closure was completed. The amide function in 15 slowly hydrolysed to the acid 9. The 5,6-epoxide in 13 was presumably opened by ammonia to give the 6-amino-2,3-epoxide 14. The amino group subsequently opened the epoxide at C-3 in an 5-exo mode, according to Baldwins rules.  ${}^{10}$  14 was not observed in the spectra.

mechanism:



Scheme 3

We have now shown that 2,6-dibromo-2,6-dideoxy-hexonolactones can be transformed readily into crystalline 1,4-dideoxy-1,4-iminohexitols in gram amounts. The bromolactone may, prior to treatment with aqueous NH<sub>3</sub>, either be converted into the 2,3-epoxide by treatment with KF or  $K_2CO_3$  in acetone, or it may be reduced with NaBH<sub>4</sub> in water to give the bromohexitol.<sup>4,5</sup> In this way we have prepared nine isomeric iminohexitols (Scheme 4) which now have been tested as inhibitors towards a number of human liver glycosidases.

Substrate	Product	<b>C</b> -1	C-2	C-3	C-4	C-5		Relative Amounts after					
							C-6	5 min	20 min	2 h	10 h	1 d	3 d
3	3	64.1	58.4	80.0	74.7a	74.0 <sup>a</sup>	71.3			84		46	
	5	49.0	61.1	-	-	-	-			8		8	
	6	43.4	72.7 <sup>a</sup>	83.6	72.6 <sup>a</sup>	71.7a	71.7a			8		46	100
7 + 8	12	172.9	53.7	58.7	74.4 <b>a</b>	70.0 <sup>a</sup>	37.1	13					
	13	172.7	54.1 <b>a</b>	57.8	67.7	54.9a	45.9	81	60				
	15	179.5	71.1 <b>a</b>	61.9	73.8 <b>a</b>	72.7 <sup>a</sup>	50. <b>8</b>	6	40	72	28		
	9	180.2	71.9a	63.0	73.9a	72.9 <b>a</b>	50.7			28	72		

Table. <sup>13</sup>C NMR Data of Products Observed in the Reactions in Aqueous Ammonia (Scheme 1 and 3)

a: may be interconverted

1,4-Dideoxy-1,4-imino-D-allitol (16) which has been synthesised previously,4,11,12 was found to be a weak inhibitor of  $\beta$ -D-glucosidase (I<sub>50</sub>, 1 mM). (For experimental details see ref.<sup>2</sup>). In contrast, 1,4-dideoxy-1,4-imino-L-allitol (17), which has been synthesised <sup>2,4,13</sup> and tested before <sup>2,11</sup>, was a moderate competitive inhibitor of lysosomal  $\alpha$ -D-mannosidase (Ki, 1.2 x 10<sup>-4</sup> M) and a weak inhibitor of neutral (cytosolic)  $\alpha$ -D-mannosidase,  $\beta$ -D-glucosidase, N-acetyl- $\beta$ -D-hexosaminidase and  $\alpha$ -L-fucosidase. It can alter the metabolism of N-linked glycans in cells in culture in a way distinct from that of another inhibitor of  $\alpha$ -mannosidase, swainsonine.<sup>13</sup> Neither of the 1,4-dideoxy-1,4-imino-allitols had any effect on the human immunodeficiency virus (HIV).<sup>14</sup>

1,4-Dideoxy-1,4-imino-D-talitol (18) has also been synthesised by several routes<sup>4,13,15,16</sup> and has a similar specificity of inhibition to 1,4-dideoxy-1,4-imino-L-allitol (17), with a Ki for the competitive inhibition of lysosomal  $\alpha$ -D-mannosidase of 1.2 x 10<sup>-4</sup> M.<sup>11,16</sup> It can also disrupt the metabolism of N-linked glycans in cells in culture. From a study of the oligosaccharides that accumulate in cells in the presence of 18 and 17, it appears that they inhibit lysosomal  $\alpha$ -mannosidase rather than the processing  $\alpha$ -mannosidases I and II. Both compounds may have application as selective inhibitors of intracellular  $\alpha$ -D-mannosidases. 1,4-Dideoxy-1,4-imino-L-talitol (19)<sup>4,12</sup> did not inhibit any of the glycosidases appreciably.

The two iminohexitols with galacto configurations, 20 and 21, did not inhibit any glycosidases very strongly.  $\alpha$ -D-Glucosidase was inhibited weakly by 1,4-dideoxy-1,4-imino-D-galactitol (20) (I<sub>50</sub>, 1 mM) and very slightly by 1,4-dideoxy-1,4-imino-L-galactitol (21). The lack of inhibition of  $\alpha$ -D-galactosidase suggests that this enzyme is not susceptible to inhibitors in the furano-configuration. It was not possible to test the inhibition of  $\beta$ -D-galactosidase accurately because this enzyme is selectively activated by Cl<sup>-</sup>, and the compounds were prepared and tested in the form of hydrochloride salts.



Scheme 4

The novel compound 1,4-dideoxy-1,4-imino-D-iditol (22) was a moderate inhibitor of  $\alpha$ -L-fucosidase (69% at 1mM). The enantiomer 1,4-dideoxy-1,4-imino-L-iditol (23) was a potent inhibitor of  $\alpha$ -D-galactosidase and a weak inhibitor of  $\alpha$ -D-arabinosidase, 95 and 62% respectively, at 1 mM. Compound 11, the L-gulitol analogue did not inhibit any glycosidases.

It is difficult to deduce the structural basis of the specificity of inhibition of these compounds, except for the effect of 17 and 18 on the multiple forms of  $\alpha$ -D-mannosidase. Their specificity is in accord with the structural requirements of azafuranose analogues of mannose for inhibition of mammalian  $\alpha$ -D-mannosidases.<sup>17</sup> However, it is surprising that 1,4-dideoxy-1,4-imino-L-gulitol (11) does not inhibit  $\alpha$ -D-mannosidase, because it only differs from 1,4-dideoxy-1,4-imino-D-mannitol, the archetypal azafuranose inhibitor of  $\alpha$ -D-mannosidase, at the "C-5" chiral centre. The compounds 17, 18 and 22 showed weak/moderate inhibition of  $\alpha$ -L-fucosidase. Although azafuranose analogues of fucose have been shown to inhibit  $\alpha$ -L-fucosidase,<sup>2,18</sup> the structural criteria for inhibition have not been studied as fully as those for inhibition of  $\alpha$ -D-mannosidase. Similarly, the lack of inhibition of  $\alpha$ - and probably  $\beta$ -D-galactosidases by 20 and 21 suggests that these enzymes are not particularly susceptible to azafuranose analogues of galactose. The failure of 18, which differs from 20 at only one chiral centre, to inhibit the galactosidases reinforces this view.

## **EXPERIMENTAL**

Melting points are uncorrected. Optical rotations were determined on a Perkin Elmer 241 polarimeter. NMR spectra were recorded on Bruker AC-250 and AM-500 instruments. Chemical shifts were measured in ppm and coupling constants (*J*) in Hz. For NMR spectra in D<sub>2</sub>O dioxane ( $\delta = 67.4$ ) was used as internal reference for <sup>13</sup>C NMR spectra and acetone ( $\delta = 2.17$ ) for <sup>1</sup>H-NMR spectra. For spectra in CDCl<sub>3</sub> (chloroform-d,  $\delta = 76.9$ ) was used as internal reference for <sup>13</sup>C-NMR spectra. <sup>13</sup>C NMR signals were assigned through CH-correlated NMR spectra. All evaporations were carried out below 40 °C *in vacuo*. Microanalyses were performed by Leo Microanalytical Laboratory.

Reaction of bromodeoxyhexonolactones/hexitols with aqueous  $NH_3$ . <sup>13</sup>C NMR experiments. The substrate (150 mg) was dissolved in 25% aq NH<sub>3</sub> (1 ml) and D<sub>2</sub>O (0.2 ml). <sup>13</sup>C NMR spectra were recorded at intervals on a Bruker AC-250 instrument using the spectrometer reference as a standard. The results obtained are listed in the Table.

2,6-Dibromo-2,6-dideoxy-D-altritol (2). 2,6-Dibromo-2,6-dideoxy-D-altrono-1,4-lactone (1) <sup>6</sup> (1.60 g, 5.26 mmol) was dissolved in CH<sub>3</sub>OH (5 ml). H<sub>2</sub>O (20 ml) and ion exchange resin (Amberlite IR-120, H<sup>+</sup>, 5 ml) was added and the mixture was cooled in ice and stirred while NaBH<sub>4</sub> (320 mg, 8.46 mmol) was added during 10 min; the pH was kept around 5. Then more NaBH<sub>4</sub> (370 mg, 9.78 mmol) was added, increasing the pH to 9, and the stirring was continued at 0 °C for 20 min. Ion exchange resin (Amberlite IR-120, H<sup>+</sup>, 20 ml) was added decreasing the pH to 3. The mixture was filtered and the filtrate concentrated and co-concentrated with methanol (3 x 20 ml) at 30 °C to leave 2 (1.59 g, 98%) as a syrup which was contaminated with 10% of the 3,6-anhydro-2-bromo-2-deoxy-D-altritol (3), as seen from a <sup>13</sup>C NMR spectrum. 2: <sup>1</sup>H NMR (D<sub>2</sub>O):  $\delta$  4.40 (H-2, J<sub>12</sub> 7, J<sub>1'2</sub> 6, J<sub>23</sub> 1), 4.06 (H-5, J<sub>45</sub> 4, J<sub>56</sub> 8, J<sub>56'</sub> 3), 3.88 (H-1', J<sub>11'</sub> 12), 3.85 (H-1), 3.80 (H-4, J<sub>34</sub> 9), 3.76 (H-3), 3.65 (H-6', J<sub>66'</sub> 11) and 3.52 (H-6). <sup>13</sup>C NMR (D<sub>2</sub>O):  $\delta$  73.9 (C-4), 73.6 (C-5), 70.8 (C-3), 64.5 (C-1), 59.2 (C-2) and 35.9 (C-6). Crystallization from EtOH at -78°C gave almost pure 2 (200 mg). At room temperature 2, either as a syrup or as crystals, was converted into the 3,6-anhydride 3 (<sup>13</sup>C NMR:  $\delta$  80.6, 75.0, 74.0, 71.8, 64.6 and 57.8) when kept overnight. 2 was not further purified.

*1-Amino-3,6-anhydro-D-allitol hydrochloride* (6a). To a mixture of 2 and 3, obtained from 1 (6.7 g) as described above, was added aq NH<sub>3</sub> (25%, 50 ml). After 3 days at room temp the mixture was concentrated to a residue, which was poured on a column of ion exchange resin (Amberlite, IRA 400, OH<sup>-</sup>, 250 ml) and washed with H<sub>2</sub>O until neutral. Concentration of the eluent followed by co-concentration with aq 4 M HCl gave a residue (3.1 g, 70.5% based on 1) which was crystallized from CH<sub>3</sub>OH to give 6 (1.54 g, 35% based on 1), mp. 120-123 °C. Recrystallization from CH<sub>3</sub>OH-Et<sub>2</sub>O gave mp. 125.5-127 °C,  $[\alpha]_D^{20}$  -54.1° (c 1, H<sub>2</sub>O). Anal. Found: C, 36.04: H, 7.03; N, 6.93; Cl, 17.50. Calc. for C<sub>6</sub>H<sub>14</sub>ClNO<sub>4</sub>: C, 36.10; H, 7.07; Cl, 17.76; N, 7.02 <sup>1</sup>H NMR (D<sub>2</sub>O):  $\delta$  4.09–4.13 (H–5, H–4), 3.9–3.85 (H–6, H–2), 3.65 (H–6, J<sub>56</sub> 2.2, J<sub>66'</sub> 10.0), 3.61 (H-3, J<sub>23</sub> 5.0, J<sub>34</sub> 6.0), 3.07 (H-1, J<sub>12</sub> 3.2, J<sub>11'</sub> 13.8), 2.90 (H-1', J<sub>1'2</sub> 9.5). <sup>13</sup>C NMR (D<sub>2</sub>O):  $\delta$  82.8 (C-3), 73.4 (C-6), 72.6 (C-4), 72.0 (C-5), 68.6 (C-2), 42.1 (C-1).

2,3-Anhydro-6-bromo-6-deoxy-D-allono-1,4 (7) and 1,5-lactone (8). Potassium fluoride (21.0 g, 361 mmol) was dried ovenright at 150 °C and 1 mmHg. 2,6-Dibromo-2,6-dideoxy-D-altrono-1,4-lactone (1) (16.0 g, 52.6 mmol) was dissolved in acetone (120 ml, dried with magnesium sulfate) and added to the potassium fluoride. The mixture was stirred for 5 h, filtered and concentrated to a syrupy residue (9.24 g, 79%), consisting of 7 and 8 in the ratio 5:2 as seen from a  ${}^{13}C$  NMR spectrum. 7:  ${}^{13}C$  NMR (CDCl<sub>3</sub>):  $\delta$  169.7 (C-1), 79.1 (C-

4), 69.5 (C-5), 55.4 (C-2), 48.9 (C-3), 33.3 (C-6). 8: <sup>13</sup>C NMR (CDCl<sub>3</sub>): δ 165.1 (C-1), 74.0 (C-5), 65.6 (C-4), 55.1 (C-2), 50.0 (C-3), 32.0 (C-6). The syrup containing 7 and 8 was used for the next step without further purification.

3,6-Dideoxy-3,6-imino-D-gluconic acid (9). The syrupy mixture of 7 and 8 (9.24 g, 41.4 mmol) was dissolved in 25% aq NH<sub>3</sub> (60 ml) and stirred for 20 h. Evaporation of the solvent and co-evaporation with H<sub>2</sub>O gave a residue which was dissolved in H<sub>2</sub>O. Ion exchange resin (Amberlite IR-120, H<sup>+</sup>, 320 ml) was added and the mixture was stirred slowly for 2 h. The resin was filtered off and poured into H<sub>2</sub>O. The mixture was cooled in ice and stirred while 25% aq NH<sub>3</sub> (220 ml) was added. The stirring was continued for 1 h at room temperature. The resin was then filtered off and the filtrate filtered through activated carbon. Evaporation left crystalline 9 (5.83 g, 79%), mp. 70-80 °C, which was pure as seen from a <sup>13</sup>C NMR spectrum. The product was not further purified before the next step, but could be recrystallized from H<sub>2</sub>O to give an analytical sample which decomposed above 150 °C,  $[\alpha]_{D}^{20}$  -6.3° (c 5, H<sub>2</sub>O). Anal. Found: C, 40.24; H, 6.28; N, 7.27. Calc. for C<sub>6</sub>H<sub>11</sub>NO<sub>5</sub>: C, 40.68; H, 6.26; N, 7.91. <sup>1</sup>H NMR (D<sub>2</sub>O):  $\delta$  4.46 (H-5, J<sub>45</sub> 4, J<sub>56'</sub> 8, J<sub>56</sub> 8), 4.34 (H-4, J<sub>34</sub> 4), 4.34 (H-2, J<sub>23</sub> 8), 3.73 (H-3), 3.50 (H-6', J<sub>66'</sub> 12), 3.18 (H-6). <sup>13</sup>C NMR (D<sub>2</sub>O):  $\delta$  177.9 (C-1), 71.2 (C-4 or C-2), 71.0 (C-5), 69.1 (C-2 or C-4), 64.4 (C-3), 47.8 (C-6).

3,6-Dideoxy-3,6-imino-D-glucono-1,4-lactone hydrochloride (10). 3,6-Dideoxy-3,6-imino-D-gluconic acid (9) (5.83 g, 32.9 mmol) was dissolved in 4 M aq HCl (40 ml). Concentration and co-concentration with toluene left a hygroscopic crystalline residue which was washed with cold EtOH, filtered and dried in a desiccator overnight to give 10 (6.04 g, 93%), mp. 65-75 °C, which was pure according to a <sup>13</sup>C NMR spectrum. Attempts at recrystallization from hydroxylic solvents resulted in opening of the lactone ring. An analytical sample was prepared by washing several times with CH<sub>3</sub>OH; mp. 187-188 °C (dec.),  $[\alpha]_D^{20}$  +33° (c 3, H<sub>2</sub>O)  $\rightarrow$  1.6° (4 days). Anal. Found: C, 36.70; H, 5.15;Cl, 17.86; N, 7.11. Calc. for C<sub>6</sub>H<sub>10</sub>ClNO<sub>4</sub>: C, 36.84; H; 5.15; Cl, 18.12; N, 7.16.

<sup>1</sup>H NMR (D<sub>2</sub>O):  $\delta$  5.24 (H-4, J<sub>34</sub> 9, J<sub>45</sub> 4), 4.94 (H-2, J<sub>23</sub> 7), 4.60 (H-5, J<sub>56</sub> 1, J<sub>56</sub> 3), 4.49 (H-3), 3.61 (H-6', J<sub>66'</sub> 13) and 3.49 (H-6). <sup>13</sup>C NMR (D<sub>2</sub>O):  $\delta$  177.0 (C-1), 80.1 (C-4), 70.7 (C-2), 68.1 (C-5), 63.3 (C-3) and 52.9 (C-6).

1,4-Dideoxy-1,4-imino-L-gulitol hydrochloride (11). Crude 10 (6.04 g, 30.9 mmol), obtained as described above, was dissolved in H<sub>2</sub>O (80 ml) and acidified with HOAc (900 mg, 15 mmol). The mixture was cooled in ice and stirred, while NaBH<sub>4</sub> (1.40 g, 37.0 mmol) was added at such a rate that the pH was kept around 5. Then a further amount of NaBH<sub>4</sub> (2.20 g, 58.2 mmol) was added increasing the pH to 8-9, and the solution was stirred for 1 h at room temperature. EtOH (80 ml) was then added and the solution was kept at -4 °C for 1 h to precipitate sodium borates. Filtration afforded 5.11 g of white crystals (mp. 73-75 °C) which were discarded. Ion exchange resin (Amberlite IR-120, H<sup>+</sup>, 370 ml) was added to the filtrate and the mixture was stirred for 2 h. The resin was filtered off and poured into water. The mixture was cooled in ice and stirred while 25% aq NH<sub>3</sub> (260 ml) was added. The stirring was continued for 1 h at room temperature. Filtration and concentration of the filtrate, followed by co-concentrated with H<sub>2</sub>O gave a residue which was dissolved in 4 M aq HCl (40 ml). Concentration and co-concentration with CH<sub>3</sub>OH (3 x 20 ml) gave a partly crystalline residue, which was washed with hot CH<sub>3</sub>OH, cooled and filtered to give 11 (2.34 g, 38%), mp. 170-172 °C. Recrystallization from 90% aq CH<sub>3</sub>OH gave a product with mp. 182-183 °C,  $[\alpha]_D^{20}$  +6.0° (c 4, H<sub>2</sub>O) (Lit<sup>9</sup>: mp. 170-173 °C,  $[\alpha]_D^{20}$  +7.1° (c 0.48, H<sub>2</sub>O)). Anal. Found: C, 36.14; H, 7.05; Cl, 17.22; N, 6.94. Calc. for C<sub>6</sub>H<sub>14</sub>ClNO<sub>4</sub>: C, 36.10; H, 7.07; Cl, 17.76; N, 7.02. <sup>1</sup>H NMR (D<sub>2</sub>O):  $\delta$  4.47 (H-2, J<sub>23</sub> 4, J<sub>1'2</sub> 8, J<sub>12</sub> 8), 4.25

(H-3,  $J_{34}$  4), 4.10 (H-5,  $J_{45}$  9,  $J_{56'}$  3,  $J_{56}$  5), 3.73 (H-6',  $J_{66'}$  12), 3.60 (H-6), 3.60 (H-4), 3.52 (H-1',  $J_{11'}$  12) and 3.13 (H-1). <sup>13</sup>C NMR (D<sub>2</sub>O): 71.2 (C-2), 70.5 (C-3), 69.0 (C-5), 63.8 (C-6), 63.8 (C-4) and 47.2 (C-1). The NMR data are in accordance with those reported previously.<sup>9</sup> A <sup>13</sup>C NMR spectrum of the CH<sub>3</sub>OH from the washing showed a complex mixture of several compounds, namely 11 together with the unreduced compounds 9, 10, probably the methyl ester of 9, and some minor products.

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